

# TECHNYL®

## TECHNYL® A 230 V13 NATURAL

TECHNICAL DATA SHEET

Revised: January, 2019

TECHNYL® A 230 V13 Natural is a polyamide 6.6, reinforced with 13% of glass fiber, impact modified, for injection moulding. This grade offers excellent combination between rigidity and impact resistance at ambient temperature.

This property save special conditioning before use parts (water absorption).

### GENERAL

|                           |   |
|---------------------------|---|
| Material Status           | • Commercial: Discontinued  |
| Availability              | • Africa & Middle East<br>• Europe<br>• North America   |
| Filler / Reinforcement    | • Glass Fiber, 13% Filler by Weight   |
| Additive                  | • Impact Modifier   |
| Key Benefits              | • Good Flow<br>• Good Impact Resistance<br>• Good Mold Release  |
| Applications              | • Clips & Fasteners<br>• Consumer and Industrial applications<br>• Door lock mechanism<br>• Time belt cover<br>• Transmission cover |
| Certification/Compliance  | • EC 1907/2006 (REACH)  |
| RoHS Compliance           | • RoHS Compliant  |
| Automotive Specifications | • FORD WSK-M4D669-A   |
| Colors Available          | • Natural Color   |
| Forms                     | • Pellets   |
| Processing Method         | • Injection Molding   |
| Resin ID (ISO 1043)       | • PA66-GF13   |

### PROPERTIES

Typical values of properties are for Natural grades

| Physical                       | Dry Unit               | Test Method |
|--------------------------------|------------------------|-------------|
| Water Absorption (24 hr, 23°C) | 0.75 %                 | ISO 62      |
| Density                        | 1.19 g/cm <sup>3</sup> | ISO 1183/A  |



| Mechanical                              | Dry Unit              | Test Method  |
|---|-----------------------|--------------|
| Tensile Modulus (23°C)                  | 5500 MPa              | ISO 527-2/1A |
| Tensile Stress (Break, 23°C)            | 100 MPa               | ISO 527-2/1A |
| Tensile Strain                          |                       | ISO 527-2    |
| Yield, 23°C                             | 4.0 %                 |              |
| Break, 23°C                             | 4.0 %                 |              |
| Flexural Modulus (23°C)                 | 4200 MPa              | ISO 178      |
| Charpy Notched Impact Strength (23°C)   | 6.0 kJ/m <sup>2</sup> | ISO 179/1eA  |
| Charpy Unnotched Impact Strength (23°C) | 65 kJ/m <sup>2</sup>  | ISO 179/1eU  |
| Notched Izod Impact Strength (23°C)     | 8.0 kJ/m <sup>2</sup> | ISO 180      |
| Thermal                                 | Dry Unit              | Test Method  |
| Heat Deflection Temperature             |                       | ISO 75-2/Af  |
| 1.8 MPa, Unannealed                     | 225 °C                |              |
| Melting Temperature                     | 263 °C                | ISO 11357-3  |
| Electrical                              | Dry Unit              | Test Method  |
| Surface Resistivity                     | 1.0E+15 ohms          | IEC 60093    |
| Volume Resistivity                      | 1.0E+15 ohms·cm       | IEC 60093    |
| Electric Strength (2.00 mm)             | 35 kV/mm              | IEC 60243-1  |
| Relative Permittivity                   | 3.50                  | IEC 60250    |
| Dissipation Factor                      | 0.010                 | IEC 60250    |
| Comparative Tracking Index              |                       | IEC 60112    |
| Solution A                              | 600 V                 |              |
| Solution B                              | 525 V                 |              |
| Flammability                            | Dry Unit              | Test Method  |
| Flame Rating (1.6 mm)                   | HB                    | UL 94        |

## PROCESSING

| Injection              | Dry Unit      |
|------------------------|---------------|
| Drying Temperature     | 80 °C         |
| Suggested Max Moisture | 0.20 %        |
| Rear Temperature       | 270 to 280 °C |
| Middle Temperature     | 275 to 285 °C |
| Front Temperature      | 280 to 290 °C |
| Mold Temperature       | 70 to 100 °C  |



### Injection Notes

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The material is supplied in airtight bags, ready for use. In case that the virgin material has absorbed moisture, it must be dried with a dehumidified air drying equipment, dew point mini -20°C. Recommended time 2-4h

#### Injection Advice:

- For reinforced polyamides, Solvay recommends the use of steel with a high content of carbon, and purified for polishing, to avoid or limit the abrasion. For example: X38CrMoV5-1 (EN Norm) - 1.2367 /1.2343 (DIN Norm) or X160CrMoV12 (EN Norm) - 1.2601 /1.2379 (DIN Norm). In the case of high requirements on surface quality a mould temperature of up to 120°C can be considered.
  - The processing parameters like processing temperatures are a recommendation and can be adjusted in function of injection machine size, part geometry / design
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### DISCLAIMER

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The information contained in this document is given in good faith based on our current knowledge. It is only an indication and it is in no way binding. This information must on no account be used as a substitutive for necessary prior tests which alone can ensure that a product is suitable for a given use. ANY WARRANTY OF PRODUCT PERFORMANCE, MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE IS EXPRESSLY EXCLUDED. Users are responsible for ensuring compliance with local legislation and for obtaining the necessary certifications and authorizations. Users are requested to check that they are in possession of the latest version of this document, and Solvay is at their disposal to supply any additional information.



## SAFETY INFORMATION

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Detailed information regarding safety are available on the safety data sheet (SDS). SDS is sent with the first material order or available by contacting our customer services

## REGULATIONS COMPLIANCE

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This product is not intended to be used for the following regulated market: food contact, drinking water, toys, cosmetics or medical devices.

This grade complies with ROHS Directive 2011/65/EU and 2015/863 as amended.

Grades produced or imported in Europe comply with REACH directive 1907/2006/EC as amended.

## CUSTOMER SERVICES

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Our customer services are not only concerned with manufacturing and supply of Engineering Plastics products. We are available to assist our customers in finding technical solutions that meet their requirements. Specific support is in particular offered on:

- Material selection
- Material testing
- Parts design advice, training for design engineers
- Part testing
- Design simulation
- Processing through different technologies
- Assembly and post-processing technology expertise
- Parts optimization through Computer Aided Design

You can find more information on Solvay Product range on our internet product finder at the following address: <http://www.technyl.com>

### Notes

Typical properties: these are not to be construed as specifications.

